

SAFETY DATA SHEET EPO-TEK® H70E-2LC Part A

1. Identification

Product identifier

Product name EPO-TEK® H70E-2LC Part A

Product number H70E-2LC/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against

Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.

14 Fortune Drive Billerica, MA 01821

USA

(978) 667-3805 (978) 663-9782

www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Hazard symbols





Signal word Warning

Hazard statements H315 Causes skin irritation.

H319 Causes serious eye irritation. H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P302+P352 If on skin: Wash with plenty of water.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention.

P501 Dispose of contents/ container in accordance with national regulations.

Other hazards

Harmful dust may be released during cutting or grinding process.

Hazards not otherwise classified (HNOC)

Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac 30-60%

CAS number: 9003-36-5

Classification

Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical

attention if any discomfort continues.

Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse

mouth thoroughly with water. Get medical attention if any discomfort continues.

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash

skin thoroughly with soap and water. Get medical attention if any discomfort continues.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open

eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust

during cutting, grinding or sanding operations involving this product may cause irritation of the

respiratory tract.

Ingestion May cause discomfort if swallowed.

Skin contactCauses skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin

contact.

Eye contact Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Dry chemicals. Foam. Carbon dioxide (CO2).

Special hazards arising from the substance or mixture

Hazardous combustion

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or

vapors.

Advice for firefighters

Protective actions during

firefighting

products

Avoid breathing fire gases or vapors.

Special protective equipment

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the

environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into

containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering

drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and

contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety

data sheet.

Advice on general

occupational hygiene

Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Wash promptly if skin becomes contaminated. Wash contaminated clothing before reuse. Use

appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment





Appropriate engineering

controls

Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body

protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and

before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat,

drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Paste.

Color Black.

Odor Mild.

Odor threshold No specific test data are available.

pH No specific test data are available.

Melting point No specific test data are available.

Initial boiling point and range No specific test data are available.

Flash point > 93°C

Evaporation rate <BuAc

Evaporation factor No specific test data are available.

Flammability (solid, gas) No specific test data are available.

Upper/lower flammability or

explosive limits

No specific test data are available.

Vapor pressure No specific test data are available.

Vapor density >1

Relative density No specific test data are available.

Solubility(ies) Slightly soluble in water.

Partition coefficient No specific test data are available.

Auto-ignition temperature No specific test data are available.

Decomposition Temperature No specific test data are available.

Viscosity No specific test data are available.

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Other information None.

10. Stability and reactivity

Reactivity The following materials may react with the product: Strong oxidizing agents. Strong reducing

agents.

Stability Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous

reactions

Will not polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of

ignition.

Materials to avoid Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition

products

Thermal decomposition or combustion products may include the following substances:

Carbon monoxide (CO). Carbon dioxide (CO2).

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 14,573.63

Acute toxicity - dermal

ATE dermal (mg/kg) 43,720.9

Acute toxicity - inhalation

ATE inhalation (gases ppm) 102,015.42

ATE inhalation (vapours mg/l) 437.21

ATE inhalation (dusts/mists

mg/l)

72.87

Inhalation Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust

during cutting, grinding or sanding operations involving this product may cause irritation of the

respiratory tract.

Ingestion May cause discomfort if swallowed.

Skin Contact Irritating to skin. May cause an allergic skin reaction. May cause sensitisation by skin contact.

Eye contact Causes serious eye irritation.

12. Ecological information

EcotoxicityToxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute aquatic toxicity

Acute toxicity - fish No information available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient No specific test data are available.

Mobility in soil

Mobility The product has poor water-solubility.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

UN No. (DOT) UN3082

UN proper shipping name

Proper shipping name (TDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy

Phenol Novolac)

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy

Phenol Novolac)

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy

Phenol Novolac)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy

Phenol Novolac)

Transport hazard class(es)

DOT hazard class 9

DOT hazard label 9

TDG class 9

TDG label(s) 9

IMDG Class 9

ICAO class/division 9

Transport labels



DOT transport labels



Packing group

TDG Packing Group III
IMDG packing group III

ICAO packing group

Environmental hazards

DOT packing group

Environmentally Hazardous Substance

Ш



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of

Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US-TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date 10/11/2019

Revision 2

Supersedes date 12/16/2014

Hazard statements in full H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK® H70E-2LC Part B

1. Identification

Product identifier

Product name EPO-TEK® H70E-2LC Part B

Product number H70E-2LC/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against

Use only for intended applications.

Details of the supplier of the safety data sheet

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Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318

Environmental hazards Not Classified

Label elements

Hazard symbols



Signal word Danger

Hazard statements H315 Causes skin irritation.

H318 Causes serious eye damage.

Precautionary statements P264 Wash contaminated skin thoroughly after handling.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P302+P352 If on skin: Wash with plenty of water.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P332+P313 If skin irritation occurs: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse.

Contains Substituted Imidazole, Reactive Diluent

Other hazards

Harmful dust may be released during cutting or grinding process.

3. Composition/information on ingredients

Mixtures

Substituted Imidazole 10-30%

CAS number: Proprietary

Classification

Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 STOT SE 3 - H335

Reactive Diluent 5-10%

CAS number: Proprietary

Classification

Acute Tox. 4 - H302 Eye Dam. 1 - H318 STOT SE 3 - H336

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical

attention if any discomfort continues.

Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse

mouth thoroughly with water. Get medical attention if any discomfort continues.

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash

skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open

eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention

immediately. Continue to rinse.

Most important symptoms and effects, both acute and delayed

Inhalation Inhalation of dust during cutting, grinding or sanding operations involving this product may

cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the

respiratory system.

Ingestion May cause discomfort if swallowed.

Skin contact Causes skin irritation.

Eye contact Causes serious eye damage. Severe irritation, burning and tearing.

Indication of immediate medical attention and special treatment needed

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or

products

firefighting

vapors.

Advice for firefighters

Protective actions during

Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and

remove them from the fire area if it can be done without risk.

Special protective equipment

for firefighters cloth

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into

containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering

drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and

contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety

data sheet.

Advice on general occupational hygiene

Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating,

smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin

cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment





Appropriate engineering

controls

Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body

protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and

before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat,

drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Paste.

Color Cream.

Odor Mild.

Odor threshold No specific test data are available.

pH No specific test data are available.

Melting point No specific test data are available.

Initial boiling point and range No specific test data are available.

Flash point > 93°C

Evaporation rate <BuAc

Evaporation factor No specific test data are available.

Flammability (solid, gas) No specific test data are available.

Upper/lower flammability or

explosive limits

No specific test data are available.

Vapor pressure No specific test data are available.

Vapor density >1

Relative density No specific test data are available.

Solubility(ies) Slightly soluble in water.

Partition coefficient No specific test data are available.

Auto-ignition temperature No specific test data are available.

Decomposition Temperature No specific test data are available.

Viscosity No specific test data are available.

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Other information None.

10. Stability and reactivity

Reactivity The following materials may react violently with the product: Acids. Alkalis. Oxidizing

materials. Strong reducing agents. Heavy metals.

Stability Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous

reactions

Will not polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of

ignition.

Materials to avoid Strong alkalis. Strong oxidizing agents. Strong reducing agents. Other metals or alloys. Strong

acids.

Hazardous decomposition

products

Thermal decomposition or combustion products may include the following substances:

Carbon monoxide (CO). Carbon dioxide (CO2). Metal fumes and oxides.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 2,209.14

Acute toxicity - dermal

ATE dermal (mg/kg) 71,900.25

Acute toxicity - inhalation

ATE inhalation (dusts/mists

ATE inhalation (gases ppm) 167,767.24

ATE inhalation (vapours mg/l) 719.0

mg/l)

119.83

Inhalation Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust

during cutting, grinding or sanding operations involving this product may cause irritation of the

respiratory tract.

Ingestion May cause discomfort if swallowed.

Skin Contact Causes skin irritation.

Eye contact Causes serious eye damage.

12. Ecological information

Acute aquatic toxicity

Acute toxicity - fish No information available.

Persistence and degradability

Persistence and degradability The product is moderately biodegradable.

Bioaccumulative potential

EPO-TEK® H70E-2LC Part B

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient No specific test data are available.

Mobility in soil

Mobile Mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods

(IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable.

UN No. (DOT) Not applicable.

UN proper shipping name

Proper shipping name

(International)

Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

Transport Labels (International)

No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

15. Regulatory information

Regulatory References

Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of

Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US-TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date 10/11/2019

Revision 2

Supersedes date 12/16/2014

Hazard statements in full H302 Harmful if swallowed.

H315 Causes skin irritation.

H318 Causes serious eye damage. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.